

Material	HSS with jet point tip	Standard HSS	Heavy-duty HSS	Cobalt HSS	TiN coated HSS
Wood, drywall	****	**	*	-	*
Sheet metal	****	**	***	**	**
Mild steel	***	*	***	***	***
High alloy steel	**	-	*	****	**
Stainless steel	**	-	*	****	**
Cast iron	**	*	**	****	***
Aluminum, brass, & copper	****	*	-	*	-
Plastic	***	**	-	-	-
Composite materials	***	-	-	***	*

* HSS - High speed steel

- **** = **Optimum**
- *** = **Excellent**
- ** = **Better**
- * = **Good**
- = **Not recommended**